

# Pocan<sup>®</sup> C1203

## (PBT+PC)–I

Injection Molding, Unreinforced, Improved Impact, Excellent Surface Properties, Low Warpage

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	VALUE		
Melt volume–flow rate	25	cm <sup>3</sup> /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	5	kg	ISO 1133
Molding shrinkage (normal)	0.8	%	ISO 294–4
Molding shrinkage (parallel)	0.8	%	ISO 294–4
<b>MECHANICAL PROPERTIES</b>			
	VALUE		
Tensile modulus	2500	MPa	ISO 527–1/–2
Yield stress	55	MPa	ISO 527–1/–2
Yield strain	4.2	%	ISO 527–1/–2
Flexural modulus	2200	MPa	ISO 178
Flexural strength	80	MPa	ISO 178
Flexural strain at flexural strength	5.5	%	ISO 178–A
Charpy impact strength (+23°C)	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	60	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (–30°C)	23	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength (+23°C)	N	kJ/m <sup>2</sup>	ISO 180/1U
<b>THERMAL PROPERTIES</b>			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	89	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	108	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.89	E–4/°C	ISO 11359–1/–2

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Coeff. of linear therm. expansion (normal)	0.93	E-4/°C	ISO 11359-1/-2
<b><i>ELECTRICAL PROPERTIES</i></b>			
	<b><i>VALUE</i></b>		
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Electric strength	32	kV/mm	IEC 60243-1
Comparative tracking index	600	V	IEC 60112
<b><i>OTHER PROPERTIES</i></b>			
	<b><i>VALUE</i></b>		
Density	1200	kg/m <sup>3</sup>	ISO 1183
<b><i>PROCESSING RECOMMENDATIONS</i></b>			
	<b><i>VALUE</i></b>		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250-270	°C	
Mold temperature	80-100	°C	